

Moulding material on divinyl polysiloxane based, addition curing, very high consistency, mouldable. Kneadable silicone mass for impressions for model making, boilable.



See enclosed documents



Read instructions for use



Keep away from sunlight



Keep dry



45 °C/113 °F

5 °C/41 °F

Recommended storage temp.



25 °C/77 °F

15 °C/59 °F

Recommended working temperature

Dosage:

Mixture ratio: 1 : 1

One level measuring spoon (about 18 g) each catalyst (white) and base (yellow)

Application:

Mix both components of **Aton-OF 80** about 30 sec. until the substance has a uniform colour.

Hint:

Higher room temperatures will accelerate the setting.

Technical Data:

- mixing can be done manually or by machine
- mixing time: **30 – 40 sec.**
- total working time: **1:30 min.**
- setting time: **4 min.**
- Shore A hardness: **approx. 80**

Attention:

Take care that the catalyst (white) will not get dirty.

Do not mix with latex gloves.

Avoid stains on clothes.

Please don't interchange spoons and lids!

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