

# Aton-OF 80

Instruction for use

Moulding material on divinyl polysiloxane based, addition curing, very high consistency, mouldable. Kneadable silicone mass for impressions for model making, boilable.



See enclosed documents



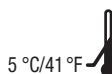
Read instructions for use



Keep away from sunlight



Keep dry



5 °C/41 °F



35 °C/95 °F

Recommended storage temperature



15 °C/59 °F



25 °C/77 °F

Recommended working temperature

## Dosage:

Mixture ratio: 1 : 1

**One** level measuring spoon (about 18 g) each catalyst (white) and base (yellow)

## Application:

Mix both components of **AtonOF 80** about 30 sec. until the substance has a uniform colour.

## Hint:

Higher room temperatures will accelerate the setting.

## Technical Data:

- mixing can be done manually or by machine
- mixing time: **30 – 40 sec.**
- total working time: **1:30 min.**
- setting time: **4 min.**
- Shore A hardness: **approx. 80**

## Attention:

Take care that the catalyst (white) will not get dirty. Do not mix with latex gloves. Avoid stains on clothes.

***Please don't interchange spoons and lids!***

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