

# Thermoforming material

Application	Material recommendation
Base plates	Erkoplast PLA-R, 1.5 mm, rose, hard
Bite plates	Erkoplast PLA-R, 1.5 mm, rose, hard
Bleaching trays	Erkoflex-bleach, 1.0 mm, soft Erkoloc-pro, 1.0 mm, soft/hard
Bruxism splints	see occlusal splints
Compression plates	see dressing plates
Copings	Erkodur, 0.5-0.8 mm, hard Erkolen, 0.5-0.8 mm, elastic
Cosmetic splints	Erkodur-0M1/-A1/-A2/-A3, 0.6-2.0 mm, hard
Denture bases	Erkocryl, 2.0 and 2.5 mm, hard
Dressing plates	Erkocryl, 1.5 and 2.0 mm, hard Erkodur, 1.0-2.0 mm, hard
Duplication moulds	Erkoflex, 3.0-5.0 mm, soft
Fluoride trays	Erkoflex, 1.5 and 2.0 mm, soft Erkoflex-bleach, 1.0 mm, soft Erkoloc-pro, 1.0 mm, soft/hard
Functional trays	Erkoplast PLA-W/-T white and transparent, 3.0 (upper), 4.0 mm (lower), hard
Individual impression trays	Erkoplast PLA-W/-T white and transparent, 3.0 (upper), 4.0 mm (lower), hard
Insulating/spacer foils for the casting technique	UZF-Cast, 0.1/0.15 mm
Interim prosthesis	Erkocryl, 2.0 and 2.5 mm, hard
Michigan splints	Erkodur, 1.5-5.0 mm, hard Erkoloc-pro, 2.0-5.0 mm, soft/hard
Occlusal splints	Erkodur, 1.5-5.0 mm, hard Erkodur-0M1/-A1/-A2/-A3, 2.0 mm, hard Erkoflex-95, 2.5 and 4.0 mm, soft Erkolign, 2.0 mm, tough-hard Erkoloc-pro, 2.0-5.0 mm, soft/hard
Playsafe sports-mouthguards	Erkodur-S, 0.8 mm (heavy-/light-pro), hard Erkoflex, 2.0 and 4.0 mm, soft Erkoflex-color, 2.0 and 4.0 mm, soft
Playsafe triple	Playsafe triple, 5.5 mm, soft/hard/soft Playsafe triple light, 4.1 mm, soft/hard/soft

Application	Material recommendation
Radiation protection splints	Erkoflex, 4.0 and 5.0 mm, soft Erkoflex-95, 4.0 mm, soft
Silensor-sl anti-snoring device	Erkodur/-freeze, 2.5 mm, hard Erkoloc-pro/-color, 3.0 mm, soft/hard
Spacer for fluoride gel	Erkolen, 1.0 mm, elastic
Stabilization splints	Erkodur, 1.0 mm, hard Erkodur-0M1/-A1/-A2/-A3, 1.0 mm, hard Erkolign, 1.0 mm, tough-hard Erkoloc-pro, 1.0 and 1.3 mm, soft/hard
Temporary appliances, combines to resin only with Primer	Erkodur, 0.6-1.0 mm, hard Erkodur-0M1/-A1/-A2/-A3, 0.6 and 1.0 mm, hard
Temporary appliances, only mould	Erkolen, 0.8 and 1.0 mm, elastic
Usig friction-generating coping	Usig-foil, 0.5 mm, hard

## Implantology

Planning- X-ray and orientation templates	Erkodur, 1.0-5.0 mm, hard
Protection splints	Erkodur, 1.0 mm, hard Erkoflex-95, 1.5 mm, soft Erkolign, 1.0 mm, very tough



















## Orthodontics

Aligner/Correction splints	Erkodur, 0.6-1.0 mm, hard Erkodur-al, 0,6-1,0 mm, hard Erkoloc-pro, 1.0 and 1.3 mm, soft/hard
Bracket transfer/etching masks	Erkolen, 0.8 and 1.0 mm, elastic
Bracket transfer splints	Erkoflex, 1.5 and 2.0 mm, soft
Orthodontic/extension plates	Erkocryl, 2.0 and 2.5 mm, hard
Positioners	Erkoflex, 3.0-5.0 mm, soft
Retainers	Erkodur, 0.6-1.5 mm, hard Erkodur-al, 0,6-1,0 mm, hard Erkolign, 1.0 mm, very tough Erkoloc-pro, 1.0-2.0 mm, soft/hard
Retention plates	Erkocryl, 2.0 and 2.5 mm, hard



Info + Video

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Thermoforming materials		Colour	Material characteristics
Erkocryl	 PMMA	clear or coloured	Stable, hard, acrylate based material. Bonds to acrylate.
Erkodur-al	 7 copolyester	clear	Cristal clear viscoelastic-hard and break-resistant material with excellent dimensional stability. Aprox. 35% softer than Erkodur.
Erkodur/Erkodur <i>freeze</i>	 PETG	clear / turquoise-transparent	Very tough, hard material. Burns without residues. Bonds to acrylate.
Erkodur-0M1/-A1/-A2/-A3	 PETG	tooth colour	Colour shade is equivalent to 0M1/A1/A2/A3, colour density depends on the thickness, otherwise like Erkodur.
Erkodur-S	 SBS	clear	Hard-elastic material. Burns without residues. Bonds to acrylate. Bonds with heat to Erkoflex.
Erkoflex	 EVA	transparent or coloured	Rubbery, tough, soft-elastic material. Can be bonded by heating or a fusing gun with Erkoflex-sticks-82. Hardness Shore A: 82.
Erkoflex-95	 EVA	transparent	Tough, soft-elastic material. Can be adjusted by heating or a fusing gun with Erkoflex-sticks-95 (not bonded). Hardness Shore A: 95.
Erkoflex-bleach	 EVA	transparent	Tough, soft-elastic material with good memory. Hardness Shore A: 95. Does not bond to acrylate.
Erkolen	 PE	transparent	Soft material, burns without residues, low elastic memory. Does not bond to acrylate.
Erkolign	 PP	transparent	Extremely resistant, break-stable material. Does not bond to acrylate.
Erkoloc-pro/- <i>blu</i> / <i>green</i> / <i>pink</i>	 PETG TPU	transparent / <i>blu</i> / <i>green</i> / <i>pink</i>	Double-layer plate hard/soft. Resistant material with high wearing comfort. Hard side bonds to acrylate.
Erkoplast PLA-R	 PLA	rose	Impact resistant, very rigid material, bonds by heat and with autopolymerizing resin.
Erkoplast PLA-T	 PLA	transparent	Impact resistant, very rigid material. Accessory: PLA tray handle. PLA material bonds by heat and with autopolymerizing resin.
Erkoplast PLA-W	 PLA	white	Impact resistant, very rigid material. Accessory: PLA tray handle. PLA material bonds by heat and with autopolymerizing resin.
Playsafe triple foil	 EVA COC EVA	transparent or coloured	Triple-layer plate soft/hard/soft.
Usig-Foil	 PETG	tooth colour-opaque	Abrasion-resistant, very tough material. Glueable, bonds to acrylate.
UZF-Cast	 PS	red / brown	Spacer foils (shrinkage compensation) for the casting technique.
	 PS		Insulating foil for insulating and shrinkage compensation