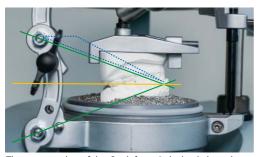
Occluform-3 Installation + instructions

Occludating device to imprint the opposing bite during thermoforming.

Suitable for the units Erkoform serie 3.





The construction of the Occluform-3 device is based on a Bonwill triangle with a side length of 11.5 cm (dashed triangle) and a Balkwill angle of 20°.





Open package and remove supporting cardboards.







Remove device parts and accessories and check for completeness.

Occluform-3, order number: 188 580

Pre-assembled: model pot and occludating device · Accessories: granules shovel and hex-wrench size 3, Occ3-aM



press button occludating bow arresting joint supporting pin fixation model plate supporting pin joint column fixation screw fixation ring swing bolt granules shovel hex-wrench size 3 model pot with support

Release a stiff arresting joint by moving it several times.

Never oil or lubricate!



Never lubricate or grease the articulations!





Joint position ex works, this position is the best starting position to articulate the models.



Installation instructions: Put the fixation ring crossways onto the form pot and press it downwards to the limit stop (supporting pin to the right).



Align marking line of the fixation ring to the point at the form pot.



Press fixation ring downwards and tighten the fixation screw with the hex-wrench.













Model pot: turnable clamping plate, position for the most models (a+b) and for small models (c+d).



Hint: The construction dimensions of the Occluform-3 allow a bite elevation at average values. The elevation of 1 line at the supporting pin corresponds to approx. 1 mm bite elevation at the incisal point. If a construction bite is at disposal the models are articulated in the Occluform-3 using this construction bite.

Picture left, important hint: If the upper jaw model is placed in the model pot, block the upper joint of the joint column with the joint screw (arrow) (as shown on the picture). If the lower jaw model is placed in the model pot, block the lower joint.

Imprinting the opposing bite for the fabrication of an adjusted splint.



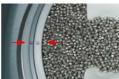
1. Clamp the model onto which the plate shall be thermoformed into the model pot (hex-wrench). It might be recommendable the pot to ensure that the to clamp the model distally slightly declined.



2. The model part that shall 3. The unit form pot has to be moulded has to protrude be free from for ex. granbeyond the edge of the pot. ules, insert the model pot Fill pot with granules, shake with model. The model granules will also be spread when the marking points



underneath the model.



pot is locked into position are aligned (arrows).



4. Slightly fix the arresting joint in the top position. Open the occludating bow and clamp the opposing bite model into the upper



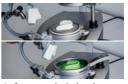
to the thicker 0-line. Close the occludating bow (avoid collision of the models). To articulate the models hold the upper model plate ...



5. Adjust the supporting pin 6. ... and open the arresting joint. Move the model with the model plate downwards struction bite is available, until the models articulate (with or without construction bite).



7. Hold and firmly fix the arresting joint. If no conthe bite can be lifted with the supporting pin (see hint).



model plate (hex-wrench).

8. Open occludating bow.

Thermoform, as soon as the plate is adapted close the occludating bow.



9. Imprint the opposing bite 10. After running of the until the supporting pin gets contact. After slightly pressing on unhand the occludating bow again.



cooling time completely open the occludating bow and release the foil securing ring.



11. Lift foil reception at its handle with model and model pot, Remove model and model pot through the foil reception.



12. In a bowl release model from the model pot. Remove model and thermoformed plate from the model pot.

